# **Xtreme Duty - Pneumatic Pump Drive for Drums & IBCs**Model DM-55PMDL-XP Pump Drive

Pump tubes supplied separately (PP, PVDF, AL, SS, Hastelloy) Model No. DM-55SPTL/SS-MSL39R, Stainless Steel, 39" Pump Tube, shown here

### **Operating Information, Parts Views, Codes**

#### **Pneumatic Pump Drive**

This explosion proof pneumatic drum or IBC-tank pump drive uses a lockable On-Off trigger to control transfer flow rate. The pump has an earth-ground connection for hazardous duty operation when used with metal pump tube and a grounding kit P# DM-166GWK. The pump drive is interchangeable with liquid-dedicated pump tubes to prevent cross-contamination, and station-to-station ease of usage.

#### Applications & Examples of Liquids Pumped

A light, easily handled, high performance pump for transferring thin-bodied to viscous, aggressive liquids (and flammable liquids with metal pump tubes), including chemicals, concentrates, corrosives and many liquid compounds up to 1600 Cps. Or higher, depending on tube choice. A "Combo-Mixer-Pump" also available.

#### Pump Tubes - Supplied Separately

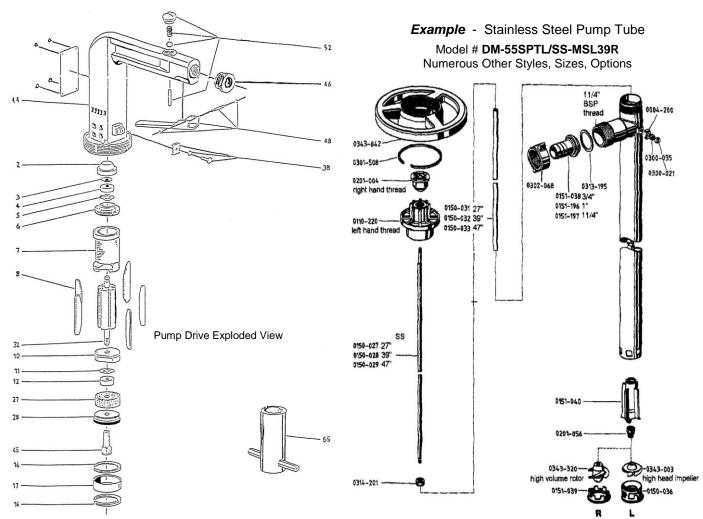
Many pump tubes are available. Below is the P# **DM-55DMP/LPP39** stainless steel, seal-less pump tube, in 27", 39" or 47" lengths. The tube is used with P# **DM-55BA/SS** safety drum bung adapter for secure mounting. **WARNING!** Plastic tubes should never be used in flammable operations. Always check chemical compatibility of pump tube before ordering.

#### **Operating Data** (Note: transfer specifications change with different tubes)

Flow rate: up to 51 Gpm Viscosity range: up to 1600 Cps (centipoise)

Delivery head: up to 36 Ft. Immersion depth: 27" (for pails), 39" (for drums), or 47" for IBC's and tanks)

Temp. range: up to 212° F Weight: Pump assembly, 7 lbs.



## Model DM-55PMDL-XP Pump Drive SPARE PARTS LIST

Pos. #	Part #	Description
2	0371-425	Protection Cap
3	0301-942*	Snap Ring
4	0321-066*	Ball Bearing
5	0301-695*	Bearing Washer
2 3 4 5 6 7 8	0204-216*	Bearing Plate
7	0371-428	Stator
8	0343-169*	Vane
10	0204-217	Bearing Washer
11	0301-694*	Ball Bearing Washer
12	0321-926*	Ball Bearing
16	0301-435	Snap Ring (2)
17	0343-162	Sleeve
27	0372-048	Sound Absorber
28	0371-455	Threaded Cap
32	0371-451	Rotor Shaft
38	0204-039	Earth Connection
44	0204-148	Motor Housing
45	0371-454	Drive Shaft
46	0371-452	Connecting Ring
48	0204-153	Trigger
52	0204-155	Pressure Valve
65	0205-000	Key

- \* Recommended Spare Parts
- For use in Hazardous Area w/ Pump Tubes in Stainless or Hastelloy C.